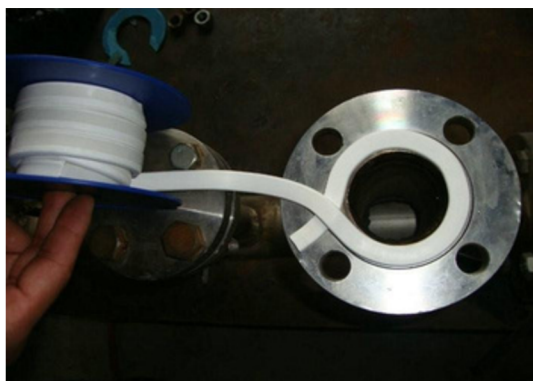


Sealmax Style – 9909T – Expanded PTFE Tape with One-side Adhesive



Applications:

- Sealmax Style 9909T is a high-performance one-side adhesive joint sealant tape manufactured from 100% Uni-axially expanded PTFE (ePTFE), designed for reliable sealing of flange joints and static sealing applications.
- It can seal weak flanges subject to considerable deformation such as glass reinforced plastics (GRP), plastic fittings and ventilation facilities.
- The tape is used in pressure sensitive connections and applications where only a limited flange load is available, providing a stress sensitive solution.

Properties:

- One-side adhesive backing enables quick, accurate installation and holds seal in position during assembly.
- Exceptional chemical resistance, inert to virtually all corrosive chemicals across a wide pH range (pH 0-14).
- Excellent compressibility allowing effective sealing of uneven, warped or damaged flange surfaces ensuring consistent sealing stress over extended service periods.
- Non-toxic and non-contaminating, suitable for high-purity, pharmaceutical and food grade applications.
- Wide temperature resistance suitable for both cryogenic and high-temperature services

Installation:

- Ensure all flange sealing surfaces are clean, dry and free from dust, oil, grease or old gasket material before installation.
- Apply Sealmax Style – 9909T evenly around the flange or sealing surface without overstretching the tape.
- Join tape ends by butting or light overlapping; avoid excessive build-up at the joint area.
- Assemble the flange and tighten bolts using a cross-pattern tightening sequence to ensure even compression.
- Apply bolt load gradually in stages to reach the recommended sealing stress.
- Re-torque bolts if required after the system reached operating temperature

All technical data and recommendations are given based on our experience. However, we assume no liability whatsoever. All data and values must be verified by the user, as the effectiveness of a seal can only be accurately judged by evaluating all data parameters directly on site. The stated parameters of all packing styles are approximate and may be influenced if occurring together. We suggest you to contact us in case of any special applications.



+91-89830-59377
+91-89830-59366



admin@sealmax.net
sales@sealmax.net
www.sealmax.in



119/120 Raj Prabha Land Mark Industrial Estate, 1st Floor,
Building No. 3, Bhoiwapada, Vasai (East), District –
Palghar – 401208, India

TECHNICAL SPECIFICATIONS

SR.NO.	PROPERTIES	UNIT	TEST METHOD REFERENCE	SPECIFIED VALUES
1	Density	gm/cm ³	ASTM D-792	0.65 ± 10%
2	Tensile Strength (Min.)	Mpa	ASTMD-638	12 ± 5
3	Compressibility	%	ASTM F36	> 60%
4	Recovery	%	ASTM F36	> 8%
5	Creep relaxation (22 hrs at 100°C)	%	ASTM F38	≤ 35%
6	Maintenance factor (m)	-	-	1.5
7	Seating stress (y)	-	-	2500 psi

GENERAL SPECIFICATIONS

SR.NO.	PARAMETERS	SPECIFICATIONS	REMARKS
1	Material	100% Uni-axially Expanded PTFE	microporous fibrous texture
2	Colour	White	-
3	Operating Temperature	-240°C to +270°C (-400°F to +518°F)	Intermittent to +315°C (+600°F)
4	Pressure range	Vacuum upto 200 bar (3000 Psi)	Depends on the installation situation
5	Shelf Life	Unlimited under proper storage	Non-ageing material
6	Available thickness	See below table	-
7	Available forms	Tape	-

GENERAL SPECIFICATIONS

SR. NO.	SIZES	5 MTRS	10 MTRS	25 MTRS	50 MTRS
1	3mm W x 1.5mm thk	-	-	X	X
2	5mm W x 2mm thk	-	-	X	X
3	7mm W x 2.5mm thk	-	X	X	X
4	10mm W x 3mm thk	-	X	X	X
5	12mm W x 4mm thk	-	X	X	X
6	14mm W x 5mm thk	-	X	X	X
7	17mm W x 6mm thk	-	X	X	-
8	20mm W x 3mm thk	-	X	X	-
9	20mm W x 7mm thk	-	X	X	-
10	25mm W x 5mm thk	-	X	X	-
11	25mm W x 10mm thk	-	X	X	-
12	28mm W x 5mm thk	X	X	X	-
13	40mm W x 5mm thk	X	X	-	-

*Custom sizes available on requests

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