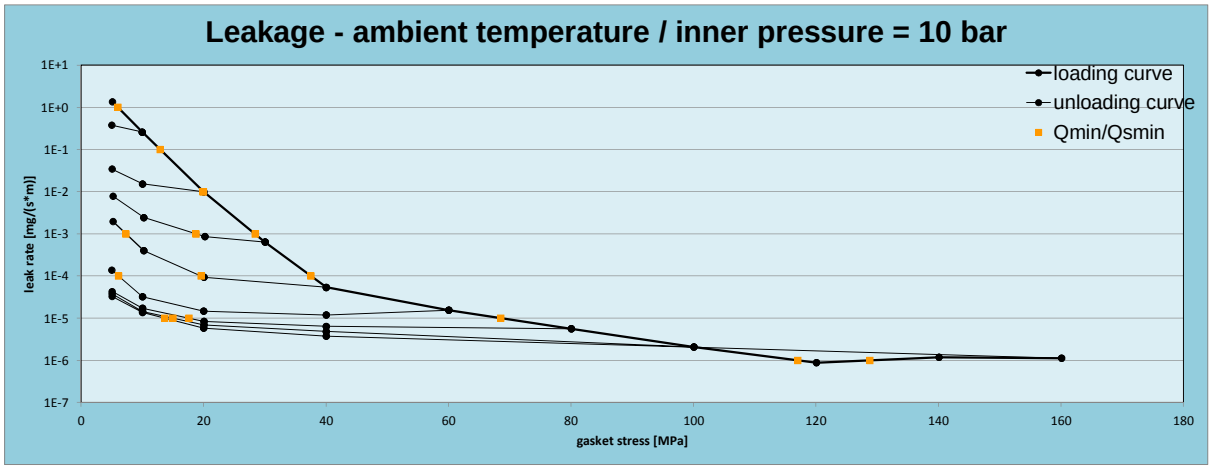
Company Address	*IDT Industrie- und Dichtungstechnik GmbH Werk Kupferring, Gewerbering 6, 09456 Annaberg-Buchholz, Germany*	According to **DIN EN 13555 2014-07**
Gasket Type	***UNIFLUOR-Flachdichtung FD01 WS 7551***	
Sealing element dimensions [mm]	***49x92x2,0***	

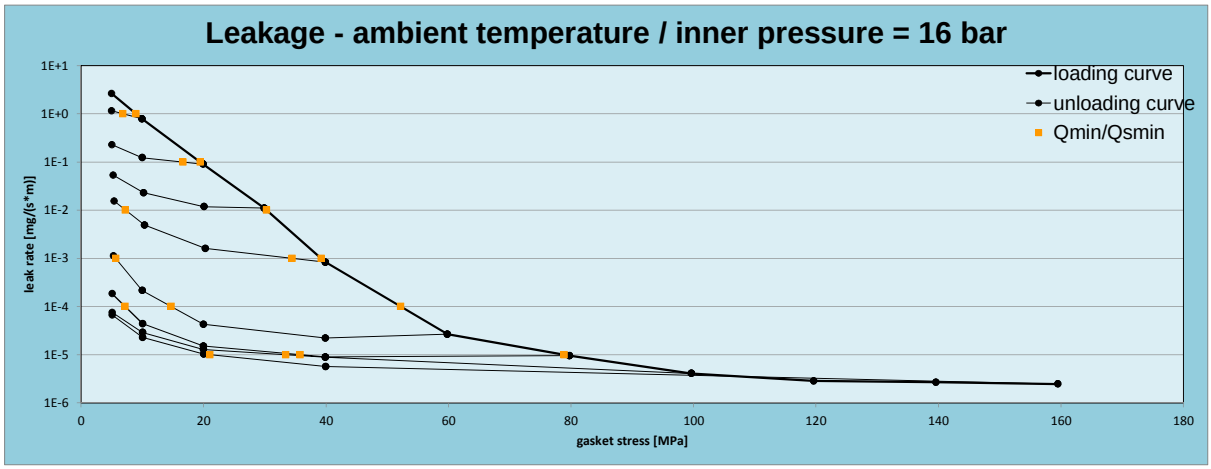
Minimum stress to seal $Q_{min/L}$ (at assembly), $Q_{Smin/L}$ (after off-loading) for p = 10 bar

L [mg/(s*m)]	$Q_{min/L}$ [MPa]	$Q_{Smin/L}$ [MPa]									
		Q_A= 10 MPa	Q_A= 20 MPa	Q_A= 30 MPa	Q_A= 40 MPa	Q_A= 60 MPa	Q_A= 80 MPa	Q_A= 100 MPa	Q_A= 120 MPa	Q_A= 140 MPa	Q_A= 160 MPa
10^{-0}	6		5	5	5	5	5	5			5
10^{-1}	13		5	5	5	5	5	5			5
10^{-2}	20		20	5	5	5	5	5			5
10^{-3}	28			19	7	5	5	5			5
10^{-4}	38				20	6	5	5			5
10^{-5}	69						18	15			14
10^{-6}	117										
10^{-7}											
10^{-8}											



Minimum stress to seal $Q_{min/L}$ (at assembly), $Q_{Smin/L}$ (after off-loading) for p = 16 bar

L [mg/(s*m)]	$Q_{min/L}$ [MPa]	$Q_{Smin/L}$ [MPa]									
		Q_A= 10 MPa	Q_A= 20 MPa	Q_A= 30 MPa	Q_A= 40 MPa	Q_A= 60 MPa	Q_A= 80 MPa	Q_A= 100 MPa	Q_A= 120 MPa	Q_A= 140 MPa	Q_A= 160 MPa
10^{-0}	9	7	5		5	5	5	5			5
10^{-1}	19		17		5	5	5	5			5
10^{-2}	30				7	5	5	5			5
10^{-3}	39				34	6	5	5			5
10^{-4}	52					15	7	5			5
10^{-5}	79						36	33			21
10^{-6}											
10^{-7}											
10^{-8}											



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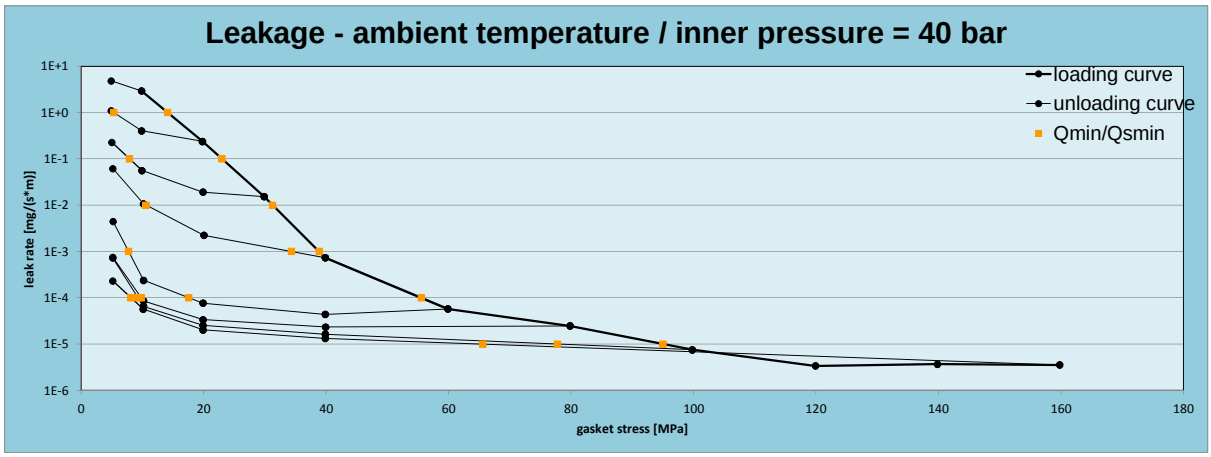
Company Address	*IDT Industrie- und Dichtungstechnik GmbH Werk Kupferring, Gewerbering 6, 09456 Annaberg-Buchholz, Germany*	According to **DIN EN 13555 2014-07**
Gasket Type	***UNIFLUOR-Flachdichtung FD01 WS 7551***	
Sealing element dimensions [mm]	***49x92x2,0***	

L [mg/(s*m)]	$Q_{min/L}$ [MPa]	Minimum stress to seal $\mathbf{Q_{min/L}}$ (at assembly), $\mathbf{Q_{Smin/L}}$ (after off-loading) for p = 40 bar $Q_{Smin/L}$ [MPa]									
		Q_A= 20 MPa	Q_A= 30 MPa	Q_A= 40 MPa	Q_A= 60 MPa	Q_A= 80 MPa	Q_A= 100 MPa	Q_A= 120 MPa	Q_A= 140 MPa	Q_A= 160 MPa	
10^{-0}	14	5	5	5	5	5	5			5	
10^{-1}	23		8	5	5	5	5			5	
10^{-2}	31			11	5	5	5			5	
10^{-3}	39			34	8	5	5			5	
10^{-4}	56				18	10	9			8	
10^{-5}	95						78			66	
10^{-6}											
10^{-7}											
10^{-8}											



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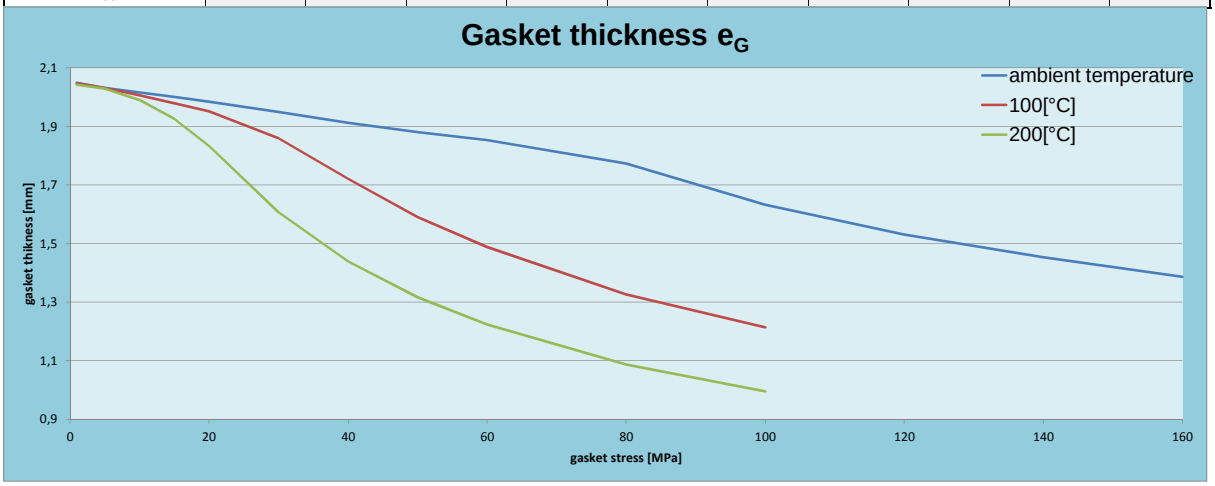
Company Address	*IDT Industrie- und Dichtungstechnik GmbH Werk Kupferring, Gewerbering 6, 09456 Annaberg-Buchholz, Germany*	According to **DIN EN 13555 2014-07**
Gasket Type	***UNIFLUOR-Flachdichtung FD01 WS 7551***	
Sealing element dimensions [mm]	***49x92x2,0***	

Relaxation ratio P_{QR} for stiffness **C** = 500 kN/mm										
Gasket stress	ambient temperature		temperature 1 [100 °C]		temperature 2 [200 °C]					
	P_{QR}	Δe_{Gc} [mm]	P_{QR}	Δe_{Gc} [mm]	P_{QR}	Δe_{Gc} [mm]	P_{QR}	Δe_{Gc} [mm]	P_{QR}	Δe_{Gc} [mm]
Stress level 1 [30 MPa]	0,97	0,009	0,87	0,033	0,61	0,099				
Stress level 2 [50 MPa]	0,95	0,021	0,72	0,117	0,49	0,216				
P_{QR} and Δe_{Gc} at maximal applicable gasket stress Q_{smax}										
P_{QR} at Q_{Smax}	0,93	0,101	0,74	0,240	0,49	0,389				
Q_{Smax}	160 MPa		110 MPa		90 MPa					

Sekant unloading modulus of the gasket E_G [MPa] and gasket thickness e_G [mm]										
Gasket stress [MPa]	ambient temperature		temperature 1 [100 °C]		temperature 2 [200 °C]					
	E_G [MPa]	e_G [mm]	E_G [MPa]	e_G [mm]	E_G [MPa]	e_G [mm]	E_G [MPa]	e_G [mm]	E_G [MPa]	e_G [mm]
0		2,051		2,064		2,050				
1		2,049		2,046		2,042				
5	878	2,030	1719	2,030	620	2,028				
10	3751	2,016	1128	2,005	960	1,989				
15	3092	2,000	1218	1,978	692	1,925				
20	3093	1,984	1456	1,951	744	1,833				
30	3327	1,949	1348	1,859	1115	1,607				
40	3501	1,912	1746	1,720	1297	1,439				
50	3772	1,880	1528	1,590	1445	1,316				
60	4150	1,853	2188	1,488	1696	1,223				
80	5330	1,773	2613	1,326	2142	1,087				
100	6561	1,632	3246	1,213						
120	6350	1,530								
140	6320	1,453								
160	6232	1,386								
180										
200										
220										
240										
260										
280										
300										
320										
340										
360										
380										
400										
420										
440										
460										



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