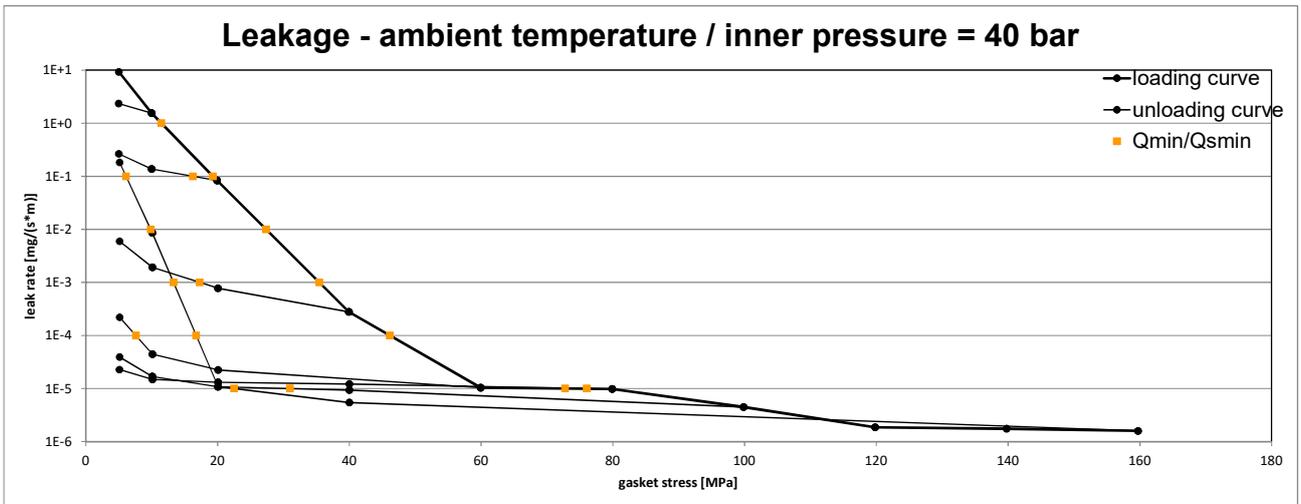


Company Address	IDT Industrie- und Dichtungstechnik Werk Kupferring GmbH, Gewerbering 6, 09441 Annaberg-Buchholz
Gasket Type	IDT Type 7745
Sealing element dimensions [mm]	92 x 49 x 2

L [mg/(s*m)]	Q <sub>min/L</sub> [MPa]	Minimum stress to seal Q <sub>min/L</sub> (at assembly), Q <sub>Smin/L</sub> (after off-loading) for p = 40 bar									
		Q <sub>Smin/L</sub> [MPa]									
		Q <sub>A</sub> = 10 MPa	Q <sub>A</sub> = 20 MPa	Q <sub>A</sub> = 40 MPa	Q <sub>A</sub> = 60 MPa	Q <sub>A</sub> = 80 MPa	Q <sub>A</sub> = 100 MPa	Q <sub>A</sub> = 120 MPa	Q <sub>A</sub> = 140 MPa	Q <sub>A</sub> = 160 MPa	
10 <sup>-0</sup>	11		5	5	5	5	5			5	
10 <sup>-1</sup>	19		16	5	5	5	5			6	
10 <sup>-2</sup>	27			5	5	5	5			10	
10 <sup>-3</sup>	35			17	5	5	5			13	
10 <sup>-4</sup>	46				8	5	5			17	
10 <sup>-5</sup>	73					76	31			23	
10 <sup>-6</sup>											
10 <sup>-7</sup>											
10 <sup>-8</sup>											



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Relaxation ratio $P_{QR}$ for stiffness $C = 500$ kN/mm				
Gasket stress [MPa]	ambient temperature	temperature 1 [120 °C]	temperature 2 [230 °C]	
Stress level 1 [30 MPa]	0,94	0,90	0,46	
Stress level 2 [50 MPa]	0,98	0,67	0,44	
PQR at $Q_{Smax}$	0,96 at 160 MPa	0,65 at 100 MPa	0,53 at 100 MPa	

Maximal applicable gasket stress $Q_{Smax}$				
$Q_{Smax}$ [MPa]	$Q_{Smax}$ [MPa] – temperature 1	$Q_{Smax}$ [MPa] – temperature 2	$Q_{Smax}$ [MPa] – temperature 3	$Q_{Smax}$ [MPa] – temperature 4
ambient temperature	[120 °C]	[230 °C]		
160	100	100		

Sekant unloading modulus of the gasket $E_G$ [MPa] and gasket thickness $e_G$ [mm]										
Gasket stress [MPa]	ambient temperature		temperature 1 [120 °C]		temperature 2 [230 °C]					
	$E_G$ [MPa]	$e_G$ [mm]	$E_G$ [MPa]	$e_G$ [mm]	$E_G$ [MPa]	$e_G$ [mm]	$E_G$ [MPa]	$e_G$ [mm]	$E_G$ [MPa]	$e_G$ [mm]
0										
1		1,67		1,66		1,75				
20	385	0,78	845	0,72	521	0,56				
30	721	0,74	1439	0,70	787	0,46				
40	1127	0,72	1901	0,61	864	0,38				
50	1556	0,71	1788	0,55	915	0,33				
60	1934	0,70	2329	0,50	908	0,29				
80	2517	0,69	2387	0,44	1202	0,25				
100	2877	0,68	2465	0,39	1178	0,22				
120	3194	0,67	2233		1049					
140	3359	0,67								
160	3521	0,65								
180	3557									
200										
220										
240										
260										
280										
300										
320										
340										
360										
380										
400										
420										
440										
460										
480										
500										
940										

